

We claim:

1. A process for preparing oligomers consisting mainly of repeating units derived from 1- or 2-butene from a hydrocarbon stream consisting substantially of branched and linear hydrocarbon compounds having 4 carbon atoms, and comprising olefinic branched and linear hydrocarbon compounds having 4 carbon atoms (C₄ starting stream) by
 - a. in step a), separating the C₄ starting stream into a fraction consisting mainly of linear hydrocarbon compounds having 4 carbon atoms (l-C₄ fraction) and a fraction consisting mainly of branched hydrocarbon compounds having 4 carbon atoms (b-C₄ fraction), by contacting the C₄ starting stream with a membrane which is easier to pass for linear hydrocarbon compounds having 4 carbon atoms than for branched carbon compounds having 4 carbon atoms,
 - b. in step b), optionally after removing butanes, oligomerizing the olefinic hydrocarbon compounds having 4 carbon atoms present in the l-C₄ fraction,
 - c. in step c), subjecting the olefinic hydrocarbon compounds having 4 carbon atoms present in the b-C₄ fraction to one of the following steps:
 - c1. reaction with methanol to give methyl tert-butyl ether (step c1)
 - c2. hydroformylation to give substantially isovaleraldehyde (step c2)
 - c3. polymerization to polyisobutylene (step c3)
 - c4. dimerization to 2,4,4-trimethyl-1-pentene (step c4)
 - c5. alkylation, substantially to form saturated hydrocarbon compounds having 8 or 9 carbon atoms (step c5).
2. A process as claimed in claim 1, wherein the membrane used in step a) is made of inorganic material having molecular sieve properties.
3. A process as claimed in claim 1 or 2, wherein the membrane used in step a) consists at least partly of zeolites of the MFI type.
4. A process as claimed in any of claims 1 to 3, wherein the separation in step a) is carried

out in such a way that the C₄ starting stream in liquid or gaseous form is contacted with the membrane and the I-C₄ fraction passing the membrane is removed in gaseous form, and the pressure on the side of the membrane on which the C₄ starting stream is disposed is greater than the pressure on the side of the I-C₄ fraction.

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5. A process as claimed in any of claims 1 to 4, wherein the C₄ starting stream used consists substantially of

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- from 30 to 99% by weight of olefinic branched and linear hydrocarbon compounds having 4 carbon atoms

- optionally from 1 to 70% by weight of saturated branched and linear hydrocarbon compounds having 4 carbon atoms

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- optionally up to 50% by weight of any other unsaturated hydrocarbon compounds having 4 carbon atoms

- optionally from 0 to 50% by weight of any hydrocarbon compounds having less than 4 or more than 4 carbon atoms.

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6. A process as claimed in claim 5, wherein the C₄ starting stream is prepared by carrying out the following sequence of steps:

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- removing a C₄ hydrocarbon fraction (C₄ stream) from a hydrocarbon stream from natural sources or obtainable by subjecting naphtha or other mixtures which consist essentially of hydrocarbons to a steam cracking or FCC process,

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- preparing a C₄ hydrocarbon stream consisting substantially of isobutene, 1-butene, 2-butene and butanes (raffinate I) from C₄ stream by hydrogenating the butadienes and butynes to C₄-alkenes or C₄-alkanes by means of selective hydrogenation or removing the butadienes and butynes by extractive distillation,

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- freeing raffinate I of catalyst poisons by treating with adsorbent materials and in this way obtaining C₄ starting stream.

7. A process as claimed in any of claims 1 to 6, wherein, in step b, the I-C₄ fraction is converted mainly to octenes and dodecenes over a nickel catalyst.

8. A process as claimed in any of claims 1 to 7, wherein, in step b, the removal of butanes is effected distillatively.
 9. A process as claimed in claim 7, wherein the octenes or dodecenes are converted to nonanol or tridecanol by hydroformylation and subsequent hydrogenation.
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